



Heavy Duty Power Back Gauge



German SIKO Power Back Gauge Digital and Micro-adjustment



Power Back Gauge Control



Central Control Panel

Standard Equipment:

1. 24" German SIKO Front Operated Power Back Gauge with micro adjustment , accuracy 0.004" inch/metric digital display for "E" models
2. 24" manual back gauge(one side wheel drive) for "M" models only
3. 1 each 60" squaring arm with inlaid inch/metric dual scale
4. Automatic quick change blade gap adjustment (BGA)
5. Shadow line for accurate straight cutting
6. Material support and drop back chuter
7. Upper and bottom blade set
8. 2 each 24" front support arms
9. Hydraulic hold-downs with anti-mar neoprene
10. Full length viewable finger guard
11. Removable safety foot pedal
12. Tool box



Shown model # HS-1010M with 24" manual back gauge

Specifications	HS-0412M	HS-0410M	HS-0425E	HS-0625M	HS-0808M	HS-1010M	HS-1008M
	HS-0412E	HS-0410E	HS-0425M	HS-0625E	HS-0808E	HS-1010E	HS-1008E
Cutting capacity: mild steel	4' x 12 Ga.	4' x 10 Ga.	4' x 1/4"	6' x 1/4"	8' x 8 Ga.	10' x 10 Ga	10' x 8 Ga
stainless steel	4' x 16 Ga.	4' x 14 Ga.	4' x 7Ga.	6' x 7Ga.	8' x 12Ga	10' x 14 Ga	10' x 12 Ga
Blade length	4'3"	4'3"	4' 3"	6'6"	8' 2"	10' 2"	10' 2"
Strokes per minute	12-20	12-20	12-20	10-17	7 - 12	7 - 12	7 - 12
Throat depth	18"	18"	18"	18"	18"	18"	18"
Worktable height	34-1/2"	34-1/2"	34-1/2"	34-1/2"	34-1/2"	34-1/2"	34-1/2"
Front support arm	24"	24"	24"	24"	24"	24"	24"
Back gauge for M model	24" manual	24" manual	24" manual	24" manual	24" manual	24" manual	24" manual
Back gauge for E model	32" power	32" power	32" power	32" power	32" power	32" power	32" power
blade rake angle	2 degree	2 degree	2 degree	2 degree	2 degree	2 degree	2 degree
oil tank cap.	15Gal.	15Gal.	15 Gal.	25Gal.	25 Gal.	30 Gal.	30 Gal.
Main motor	7.5 HP	7.5 HP	10 HP	10 HP	10 HP	10 HP	10 HP
Power B.G. motor		3/4 HP	3/4 HP	1 HP	1 HP	1 HP	1 HP
Machine weight	3,780 LBS	4,380 LBS	5,380 LBS	7,350 LBS	8,350LBS	10,350LBS	10,950LBS
Machine dimensions	73x76x63"	73x78x63"	74x86x63"	102x87x63"	126x87x63	142x87x63	142x89x65

Specifications are subject to change without prior notice

Distributor:

Distributor:



Catalog # GMC-090707

HEAVY DUTY HYDRAULIC SHEARS

ISO 9001



Standard Features:

- ISO 9001 certified
- 24" German SIKO Front Operated power back gauge w/ micro adjustment 0.004" , inch / metric digital display for "E" models only
- Automatic Quick Change Blade Gap Adjustment (BGA), no lever required
- CE standard "OMERO" electric control system
- Meet OSHA safety standard code
- Shadow line for accurate straight cutting
- Adjustable cutting length and stroke
- Ball transfer plates on worktable for easy loading workpiece
- Well balanced and sturdy all steel machine frame
- German made Hydraulic logic system centrally located and quiet
- Hydraulic hold-downs with anti-mar neoprene
- Shear blades are high grade carbon/chrome alloy steel and hardened to 60 HRC, 2-edge indexable upper blade and 4-edge indexable bottom blade
- Full length viewable safety finger guard to protect operator from cutting hazard
- Removable safety foot pedal, automatic blade raise up on removal of foot from pedal
- Hydraulic, electrical overload protection
- Compact operator control panel
- All motors are overload protected & low voltage control system
- Jog or continuous auto cycle cutting operation modes
- One year industrial warranty for parts